

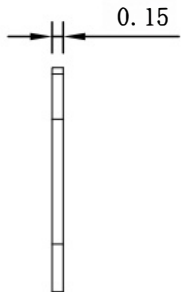
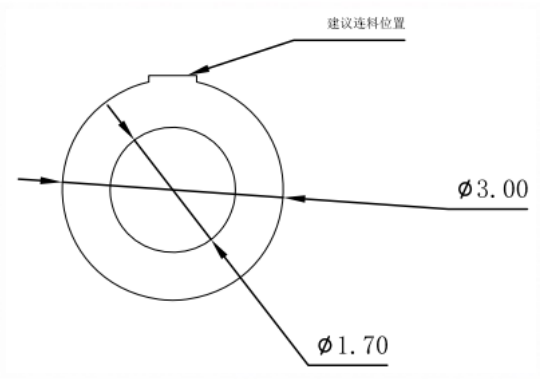
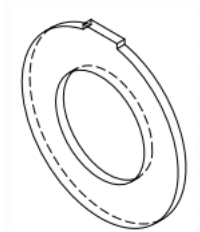
由Autodesk教育版产品制作

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REV	ECN Number	Description	Date	Drawn	Checkd	Approved

冲压技术要求:

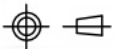
- 1.材质:不锈钢SUS304,T=0.15±0.005;
- 2.端子锡脚焊接面和接触面不可有毛边,其他部位毛边最大0.03mm;
- 3.扭曲:45°/1000mm,拱形 5mm/1000mm;
- 4.标示有"▼"符号的为重点控制和检验尺寸;
- 5.未标注之R MAX R0.13;
- 6.预断45°来回两次即可折断,电镀须满足48小时盐雾测试;
- 7.寿命测试>2万次,产品弹力要求在60qf~80qf之间
- 8.镍底50u"min,焊接区域镀金,接触区域镀金3U"MIN
- 9.每盘接头不可超过三个,接头部位需标示以利识别;



深圳市盛阳通科技有限
公司

GENERAL TOLERANCE	
. X ±0.15	. X° ±1.0°
. XX ±0.05	. XX° ±0.5°
. XXX ±0.005	. XXX° ±0.2°

SCALE:	1:1
UNIT:	mm
SIZE:	A4



DRAWN	DATE.
CHECK	DATE.
APPEOVE	DATE.

DWG NO.
PARTS NO. (INTENDED USE)

TITLE:
S89

REV
SHEET