

A

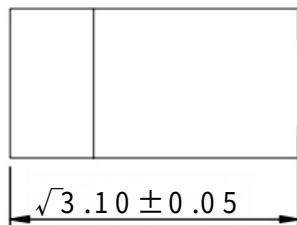
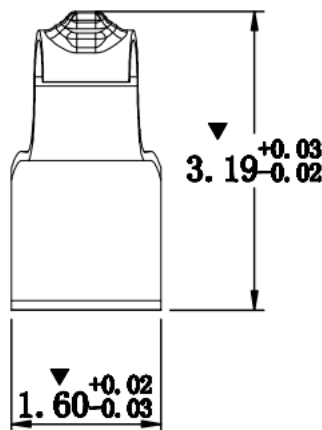
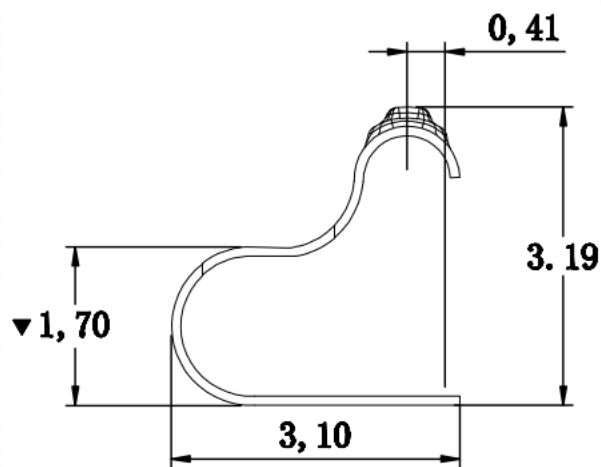
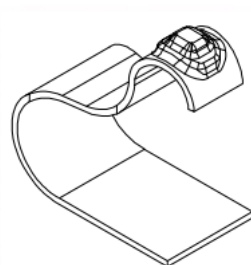
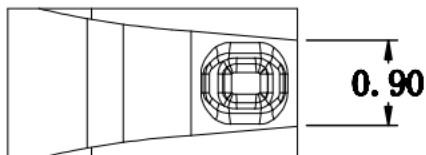
B

C

D

E

阳 V	EN	000	ri i	te	Drawn	Cheol	AP F



冲压技术要求：

1. 材质 不锈钢 SUS 304, $T=0.10 \pm 0.005$;
2. 端子锡脚焊接面和接触面不可有毛边, 其他部位毛边最大 0.03 mm;
3. 扭曲 $45^\circ/1000\text{mm}$, 拱形 5 mm / 1000 mm;
4. 标示有“▼”符号的为重点控制和检验尺寸;
5. 未标注之 R MAX R 0.13;
6. 预断 45°来回两次即可折断, 电镀须满足 48 小时盐雾测试;
7. 寿命测试 > 2 万次, 产品弹力要求在 60 g.f ~ 80 g.f 之间;
8. 镍底 50u"min, 焊接区域镀金, 接触区域镀金 3U"MIN;
9. 每盘接头不可超过三个, 接头部位需标示以利识别;

深圳市盛阳通科技
有限公司

GENERAL TOLERANCE

.X ± 0.16	.X * $\pm 1.0^\circ$
.X $\alpha \pm 0.05$	.XX * ± 0.5
.XXX ± 0.006	.XX° ± 0.2

SCALE

1:1

UNIT:

mm

SIZE:

A4



PRAN

DATE

NO

TITLE:

W O Y O - 0319

3.10 mm X 1.60 mm X 3.19 mm

REV

SHE